

	PRODUCT SPECIFICATION SHEET	DOCUMENT ID: E-P1-005B VERSION: 04 DATE UPDATED: January 23, 2023 PAGE 1 of 1
	DL-PIC-427	

WATER-BASED RUBBER REPAIR PAINT DL-PIC-427

INTRODUCTION: DL-PIC-427 is a water-based rubber paint that contains no aromatic solvents (no VOC). It covers all surface marks on vulcanized, repaired or retreaded tires and gives the tire an excellent appearance. This paint dries very quickly and does not peel or stain after application. It can be used on other vulcanized rubber products.

SPECIFICATIONS: DL-PIC-427 presents the following characteristics:

pH	7.50 +/- 2.0	ASTM E70-07
% Solids (105°C, 2 h)	21.0 +/- 5.0	ASTM D460
Appearance	Black liquid	

FUNCTIONALITY: DL-PIC-427 is applied to the outside of the vulcanized, repaired or retreaded tire. The amount to use depends on the process and the size of the tire.

APPLICATION: DL-PIC-427 can be applied by spray, brush or sponge at room temperature not higher than 55°C. If slight separation is observed after a long storage period, stir gently for a few seconds. If the product has been stored below room temperature, allow it to warm to the required temperature before use.

HANDLING: DL-PIC-427 is non-toxic and does not present hazardous conditions. Normal safety and handling practices are required.

STORAGE: DL-PIC-427 must be stored between 2°C and 60°C. Freezing must be avoided.

PACKAGING: DL-PIC-427 is available in 5, 15 and 55 gallon containers.

APPROVED BY:

I. Velasco



SC 1600-1