

DL-PIC-427
RUBBER REPAIR PAINT
WATER BASED

INTRODUCTION: DL-PIC-427 is a water based rubber repair paint (no VOC). It covers all blemish, scuff marks, crayon marks and chalk on cured, repaired or retread tires or different rubber products. It is for post-cure use and the application method can be spray, brush or sponge. This product gives an excellent appearance to the cured tire and presents very quick drying time at room temperature.

SPECS: DL-PIC-427 presents the following characteristics:

pH	7.50+/-2.0	ASTM D1172
% solids	21.0+/-5.0	ASTM D460
Appearance	Black liquid	

FUNCTIONALITY: DL-PIC-427 is applied to the outside of the vulcanized, repaired or retreaded tire. The amount to use depends on the process and the size of the tire.

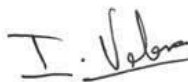
APPLICATION: DL-PIC-427 can be applied by spray, brush or sponge at room temperature not higher than 55 ° C. In case of light precipitation during a long period of storage, it is necessary to stir it for a few seconds. If it is stored in cold temperature allow product to warm to room temperature before use.

HANDLING: DL-PIC-427 is no toxic. It does not present hazard conditions. Normal general security practice is necessary.

STORAGE: DL-PIC-427 must be stored between 2°C to 60°C.
Freezing must be avoided.

PACKAGING: DL-PIC-427 is available in 5, 15 gallon or 55 gallon containers.

APPROVED BY:



SC 1600-1