	SPECIFICATION SHEET	DOCUMENT ID: E-P1-003B VERSION: 07 DATE APPROVED: September 8th, 2020 PAGE 1 of 1
	PRODUCT SPECIFICATION SHEET	

ANTIADHERENTE DESMOLDANTE DALUB-RDS-425
EXTRUDER HEAD AND DICE RELEASE AGENT . ANTITACK LUBRICANT

INTRODUCTION: DALUB-RDS-425 is a water based lubricant, liquid release agent made of fatty acids. It is an excellent release agent for head and dices on extrusion process. It, also, can be used as release agent on banbury chute and gates. It is used as surface antitack agent on rubber compound. It does not have mineral or inorganic components such as silicone, clay, carbonates or other charges or fillers.

SPECS: DALUB-RDS-425 presents the following characteristics:

-% Solids	12.5% +/- 2.5	ASTM D460
-pH	10.5 +/- 1.5	ASTM D1172

FUNCTIONALITY: DALUB-RDS-425 has a great non-stick effect between rubber sheets and does not present problems of dusting or pollution. This solution can be used as a release agent with optimal results. It is not necessary to heat it for use.

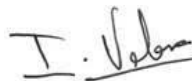
APPLICATION: It is applied by spray gun, sponge or brush. If sodium stearates particles are present the product can be mixed by mild agitation. It can be applied at room temperature up to 55°C. If it is stored in cold temperature allow product to warm to room temperature before use.

HANDLING: DALUB-RDS-425 is no toxic. It does not present hazard conditions. Normal general security and safety practices are necessary.

STORAGE: DALUB-RDS-425 must be stored between 2°C to 60°C. Freezing must be avoided.

PACKAGING: DALUB-RDS-425 is available in 5, 15 or 55 gallon containers.

APPROVED BY:




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