

	SPECIFICATION SHEET	DOCUMENT ID: E-P1-001B VERSION: 02 DATE APPROVED: September 2nd, 2020 PAGE 1 of 1
	PRODUCT SPECIFICATION SHEET	

**DALUB-IDS 122
BLADDER RELEASE PRE-CURING PAINT
RUBBER RELEASE AGENT**

INTRODUCTION: DALUB-IDS-122, inside green tire lubricant is a water based inside tire paint with charge. It provides excellent lubrication and no-tack effect between the bladder and the green tire.

SPECs: DALUB-IDS-122 presents the following characteristics:

pH	8.00+/-1.5	ASTM D1172
% solids	44.0+/-4.0	ASTM D460
Viscosity Brookfield (#3, 60 rpm)	300 min.	
Spec.Gravity	1.19	QA 9-1
Appearance	Grey liquid	

FUNCTIONALITY: DALUB-IDS-122 is applied to the inside the precured tire and it contacts the bladder during the vulcanization. The amount will vary depending on the process and the tire size.

APPLICATION: DALUB-IDS-122 can be applied by spray gun, sponge or brush. It can be applied at ambient temperatures up to 55 °C room temperature. In case of light precipitation during a long period of storage, is necessary to stir it for a few seconds. If it is stored in cold temperature allow product to warm to room temperature before use. It is recommended to stir it during usage.

HANDLING: DALUB-IDS-122 is no toxic. It does not present hazard conditions. Normal general security practice is necessary.

STORAGE: DALUB-IDS-122 must be stored between 2 °C to 60 °C. Freezing must be avoided.

PACKAGING: DALUB-IDS-122 is available in 5, 15 or 55 gallon containers.

APPROVED BY: 



SC 1600-1